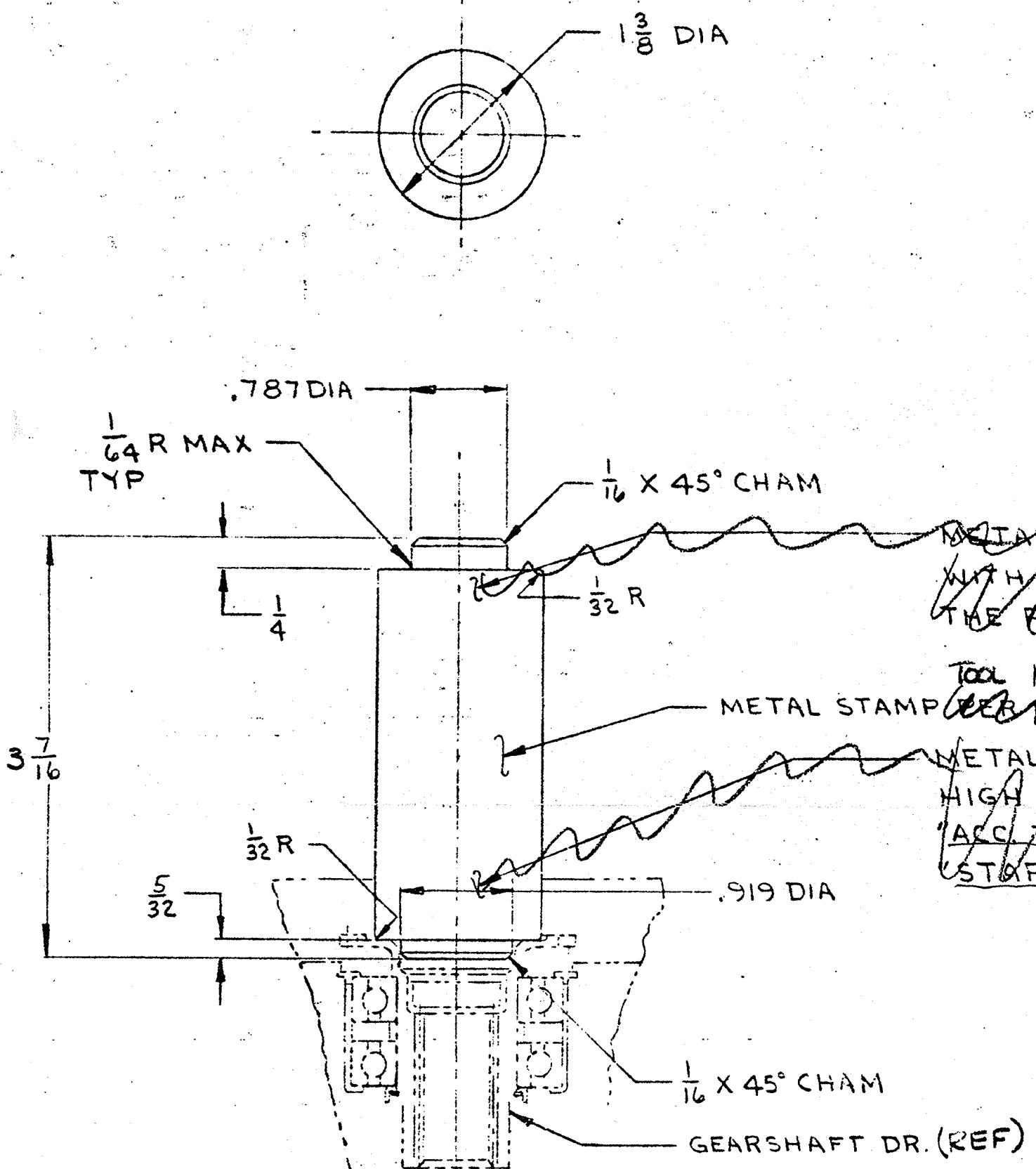


6796949

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVAL
1.72			



SHOP COPY

6796949  
SHT 1 OF 1

## NOTE:

- X METAL STAMP IN LOCATION SHOWN WITH  $\frac{1}{8}$  -  $\frac{3}{16}$  HIGH FIGURES THE FOLLOWING: (1) TOOL NO. & LAST CHANGE LETTER PRECEDED BY WORD 'ALLISON'. (2) VENDOR'S NAME OR TRADEMARK.
- X CADMIUM PLATE PER AMS 2400. DIM. MUST BE MET AFTER PLATING.

EACH ITEM PURCHASED SEPARATELY  
MUST BE STAMPED OR ETCHED WITH  
TOOL NUMBER AND DETAIL NUMBER.  
IF SUITABLE OR SUFFICIENT AREA  
NOT AVAILABLE, ATTACH TAG.

AMS 2400
NUMBER
SPEC SUMMARY (REF)

ALLISON DIVISION  
GENERAL MOTORS CORPORATION  
INDIANAPOLIS, INDIANA

DRIFT, INSTALLATION,  
ACCESSORY GEAR BOX BEARINGS

UNLESS OTHERWISE SPECIFIED: WELD OR BRAZE EDGES 1/32	APPROVALS	DATE
TOL. ON THREE PLACE DECIMALS ± .010	DRAWN <i>Y. B. Burch</i>	6-21-62
TOL. ON FRACTIONS ± 1/64	CHECKED <i>WAG</i>	6-27-62
FOUR-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	CHP. DR. <i>SPH</i>	6-27-62
MATERIAL <i>ALLOY 4140/4143 STEEL SAE 4340</i>	METALLURGY	
HEAT TREATMENT <i>4140/4143</i>	ENGR. 1 <i>SPB</i>	6-27-62
WELD OR BRAZE <i>RC 36-40</i>	ENGR. 2 <i>SPH</i>	6-27-62
FINAL <i>6187462</i>	ENGR. 3 <i>SPB</i>	7-9-62
	REVIEW APPROVAL	CODE <i>76342</i> SIZE <i>108. NO.</i>
SURFACE TREATMENT <i>None</i>	INSPECTION <i>None</i>	76342 C 6796949
SEE NOTE		SCALE <i>FULL</i> DRAWN <i>Y. B. Burch</i>

USED ON ENGINE MODELS:  
T63-A-5, YT63-A-5, 3, 1

FORM 101G (REV. 3-61)

CONTROLLED DOCUMENT

AUG 02 2016

JOB NUMBER  
01-5044